

CHAPTER 91
GENERAL REQUIREMENTS FOR ALL OBJECTS

[Prior to 1/14/98, see 347—Chs 41 to 49]

[Prior to 8/16/06, see 875—Ch 203]

875—91.1(89) Codes adopted by reference.

91.1(1) *Electrical codes.* Objects installed after September 20, 2006, shall comply with the National Electric Code (2005).

91.1(2) *Fire protection codes.* Objects installed after September 20, 2006, shall comply with National Fire Protection Association National Fuel Gas Code, NFPA 54 (2006 Edition); National Fire Protection Association Liquefied Petroleum Gas Code, NFPA 58 (2004 Edition); and National Fire Protection Association Boiler and Combustion Systems Hazards Code, NFPA 85 (2004 Edition).

91.1(3) *Piping codes.*

a. Installations from January 1, 1998, to May 9, 2001. Installations and reinstallations from January 1, 1998, to May 9, 2001, shall comply with ASME B31.1 (1995 with 1997 addenda), and with B31.9 (1995 with 1997 addenda) up to and including the first valve.

b. Installations from May 9, 2001, to September 20, 2006. Installations and reinstallations from May 9, 2001, to September 20, 2006, shall comply with ASME B31.1 (1998 with 1999 and 2000 addenda), and with B31.9 (1998 with 1999 and 2000 addenda) up to and including the first valve.

c. Installations after September 20, 2006. Installations and reinstallations after September 20, 2006, shall comply with ASME B31.1 (2004 with 2005 addenda), and with B31.9 (2004 with 2005 addenda) up to and including the first valve.

91.1(4) *National Board Inspection Code.* Installations and reinstallations after September 20, 2006, shall comply with National Board Inspection Code, ANSI/NB-23 (2004 with 2005 addenda).

875—91.2(89) Safety appliance. No person shall remove, disable or tamper with a required safety appliance except for the purpose of repair or inspection. An object shall not be operated unless all applicable safety appliances are properly functional and operational.

875—91.3(89) Pressure-reducing valves. Where pressure-reducing valves are used, one or more relief or safety valves shall be provided on the low-pressure side of the reducing valve when the piping equipment on the low-pressure side does not meet the requirements for the full initial pressure. The relief or safety valves shall be located adjoining or as close as possible to the reducing valve. Proper protection shall be provided to prevent injury or damage caused by the escaping fluid from the discharge of relief or safety valves if vented to the atmosphere. The combined discharge capacity of the relief valves or safety valves shall be such that the pressure rating of the lowest pressure piping or equipment shall not be exceeded in case the reducing valve sticks open. If a bypass around the reducing valves is used, a safety valve is required on the low-pressure side and shall be of sufficient capacity to relieve all the fluid that can pass through the bypass without overpressuring the low-pressure side. A pressure gage shall be installed on the low-pressure side of a reducing valve.

875—91.4(89) Blowoff equipment. The blowdown from an object that enters a sanitary sewer system or blowdown that is considered a hazard to life or property shall pass through some form of blowoff equipment that will reduce pressure and temperature. The temperature of the water leaving the blowoff equipment shall not exceed 150 degrees F, and the pressure shall not exceed 5 psig. The blowoff piping and fittings between the object and the blowoff tank shall comply with the construction or installation code. All materials used in the fabrication of object blowoff equipment shall comply with the construction or installation code. All blowoff equipment shall be equipped with openings to facilitate cleaning and inspection.

875—91.5(89) Location of discharge piping outlets. The discharge from safety valves, safety relief valves, blowoff pipes and other outlets shall be so arranged that there will be no danger of scalding personnel. When the safety valve or temperature and pressure relief valve discharge is piped away from the object to the point of discharge, provision shall be made for properly draining the piping. The size of the discharge piping shall not be reduced from the size of the relief valve.

875—91.6(89) Pipe, valve, and fitting requirements.

91.6(1) Pipes, valves, and fittings subject to the effects of galvanic action shall not be used on objects covered by these rules except where permitted in 875—Chapter 95. Dielectric fittings shall be used where dissimilar metals are joined.

91.6(2) The minimum piping, valve, and fitting supplied on any object shall be Schedule 40.

91.6(3) The piping design must take into account the removal of material for mechanical joints such as threading or bolting, corrosion and erosion requirements, and the effects of hydrostatic head pressure.

875—91.7(89) Electric steam generator.

91.7(1) A cable at least as large as one of the incoming power lines to the generator shall be permanently fastened to and provide grounding of the generator shell.

91.7(2) A suitable screen or guard shall be provided around high-tension bushings and a sign posted warning of high voltage. This screen or guard shall be so located that it will be impossible for anyone working around the generator to accidentally come in contact with the high-tension circuits.

91.7(3) All electrically heated boilers shall meet the applicable standards of the construction or installation code.

875—91.8(89) Alterations, retrofits and repairs to objects.

91.8(1) General. Alterations, retrofits, and repairs shall be made so that the object shall be at least as safe as the original construction. Alterations, retrofits, and repairs shall be done as though new construction and shall comply with the applicable code or codes as adopted in 875—Chapters 90 through 96. A National Board “R” form shall be filed with the division for each alteration, retrofit, or repair.

91.8(2) Lap seam cracks. The shell or drum of an object in which a lap seam crack is discovered along a longitudinal, riveted joint shall be immediately discontinued from use. If the object is not more than 15 years of age, a complete new course of the original thickness may be installed at the discretion of the inspector. Patching is prohibited.

875—91.9(89) Boiler door latches. A watertube boiler shall have the firing doors of the inward opening type, unless such doors are provided with substantial and effective latching or fastening devices or are otherwise so constructed as to prevent closed doors from being blown open by pressure on the furnace side. These latches or fastenings shall be of the positive, self-locking type. Friction contacts, latches, and bolts actuated by springs shall not be used. The foregoing requirements for latches or fastenings shall not apply to coal openings on downdraft or similar furnaces.

All other doors, except explosion doors, not used in the firing of the boiler may be provided with bolts or fastenings in lieu of self-locking latching devices. Explosion doors, if used and located in the setting walls within seven feet of the firing floor or operating platform, shall be provided with substantial deflectors to divert the blast.

875—91.10(89) Clearance.

91.10(1) All objects installed prior to September 20, 2006, shall be so located that adequate space is provided for the proper operation, inspection, and necessary maintenance and repair of the object and its appurtenances.

91.10(2) This subrule applies to installations and reinstallations after September 20, 2006. Minimum clearance on all sides of objects shall be 24 inches, or the manufacturer’s recommended service clearances if they allow sufficient room for inspection. Where a manufacturer identifies in the installation manual or any other document that the unit requires more than 24 inches of service clearance, those dimensions shall be followed. Manholes shall have five feet of clearance between the manhole opening and any wall, ceiling or piping that would hinder entrance or exit from the object.

875—91.11(89) Fall protection. Safe access to all necessary parts of boilers over eight feet tall shall be provided by a runway platform or fall protection system consistent with the requirements below.

91.11(1) Runway platform. A steel runway platform in compliance with the criteria of 29 CFR 1910.23 and 1910.27 shall be installed across the tops of objects or at some other convenient level for the purpose of affording safe access. All runways shall have at least two means of exit remotely located from each other.

91.11(2) Fall protection system. A fall protection system shall be in compliance with the requirements of 29 CFR 1910.132.

875—91.12(89) Exit from rooms containing objects. All rooms exceeding 500 square feet of floor area and containing one or more objects having a fuel-burning capacity of 1 million Btu’s shall have two means of exit remotely located from each other on each level.

875—91.13(89) Air and ventilation. A permanent source of outside air shall be provided for each room to permit satisfactory combustion of fuel and ventilation if necessary under normal operations.

The minimum ventilation for coal, gas, or oil burners in rooms containing objects is based on the Btu’s per hour, required air, and louvered area. The minimum net louvered area shall not be less than 1 square foot. The following table shall be used to determine the net louvered area in square feet:

INPUT (Btu’s per hour)	MINIMUM AIR REQUIRED (cubic feet)	MINIMUM LOUVERED AREA (net square feet)
500,000	125	1.0
1,000,000	250	1.0
2,000,000	500	1.6
3,000,000	750	2.5
4,000,000	1,000	3.3
5,000,000	1,200	4.1
6,000,000	1,500	5.0
7,000,000	1,750	5.8
8,000,000	2,000	6.6
9,000,000	2,250	7.5
10,000,000	2,500	8.3

When mechanical ventilation is used, the supply of combustion and ventilation air to the objects and the firing device shall be interlocked with the fan so the firing device will not operate with the fan off. The velocity of the air through the ventilating fan shall not exceed 500 feet per minute and the total air delivered shall be equal to or greater than shown above.

875—91.14(89) Condensate return tank. Condensate return tanks shall be equipped with at least two vents or a vent and overflow pipe to protect against a loose float plugging a single connection.

875—91.15(89) Conditions not covered. Any condition not governed by these rules shall be governed by the construction or installation code.

875—91.16(89) Nonstandard objects. The following conditions are required for nonstandard objects.

91.16(1) The blueprints and design calculations for construction of the object must be submitted to the labor commissioner for review and approval before any installation work is commenced. All units of measure on submitted paperwork must be scaled to U.S. customary units of measure. All documents must be provided in the English language.

91.16(2) The blueprints and design calculations for construction of the object must be certified by a professional engineer who is licensed in any state of the United States for the design of objects. An authorized inspector must sign the manufacturer's data report or design documentation records.

91.16(3) The blueprints and design calculations of these objects shall be prepared utilizing a specified, stated, known engineering standard such as the DIN, ISO, BSI, ASME, JIS or CNS.

91.16(4) All documentation verifying quality and code compliance shall be submitted to the division for review and approval by the labor commissioner unless there is an agreement which provides for reciprocity between the division and the jurisdiction in which the object was built. The quality assurance system shall include, but is not limited to:

a. Quality assurance documentation. The quality assurance documentation shall include the following: statement of authority, scope of work addressed, organizational charts, quality control responsibilities, drawings and design, calculation, specification control, order entry, purchasing, training, audits, auditor training, material control, examination and inspection programs, correction and detection of non-conformities, welding controls, nondestructive examination and personnel qualifications, heat treatment, calibration of test equipment, records retention, sample forms, and duties of the authorized inspector; or the requirements of the National Board Inspection Code;

b. Certification from a professional engineer licensed in any state of the United States and knowledgeable about the code of construction and installation; and

c. Implementation of all phases of the quality assurance system(s) and certification(s) shall be demonstrated.

91.16(5) An English language version of the documents described in subrule 91.16(4) shall be submitted for review by the labor commissioner. The English language versions of the documents shall control during any implementation or demonstration of the fabrication of the nonstandard object. The documentation and certification described in subrule 91.16(4), if in a language other than English, must include a statement that, in case of a conflict, the translated English language version shall prevail.

91.16(6) The fees and costs for the review shall be borne by the manufacturer, owner, or user of the object requesting the review and shall include, but not be limited to, the inspection fees set forth in rule 875—90.7(89). Fees and costs shall include travel, lodging, meals, and incidental costs associated with performing the review or audit. If the review is outside the United States, the party or parties requesting the review shall be responsible to arrange all travel permits and visas. A party requesting a review or audit shall guarantee access to all phases of manufacture, regardless of who is the owner of a relevant facility.

91.16(7) After a manufacturer has received permission to construct a nonstandard object for an Iowa location, the manufacturer shall construct the object complying with all quality standards approved and certified for Iowa installation and construction. Compliance with this rule during the installation and construction phases shall not in any way be viewed as creating an exception from any provisions of Iowa Code chapter 89 or 875—Chapters 90 to 96.

875—91.17(89) English language and U.S. customary units required. All documentation supplied for the unit including but not limited to the manufacturers' data report, drawings, parts lists, installation manuals, and operating manuals shall be in English, and all measurements shall be in U.S. customary units. All pressure gages, thermometers and other controls and safety devices shall also be in U.S. customary units.

These rules are intended to implement Iowa Code chapter 89.

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